





Pipe

OD

1.059

26.9

1.26

1.327

33.7

38

1.496

1.669

42.4

48.3

60.3

73

76.1

3.5

88.9

4.25

108

4.5

114.3

5.25

133

5.5

139.7

5.563

6.259

6.625

168.3

8.625

219.1

273

10.748

12.752

323.9

141.3

159

3

2.375

2.875

1.9

in.

mm

Size

0.75

20

0

25

25

0

32

32

1.5

40

2

50

2.5

65

0

65

80

100

100

125

125

125

150

3

0

4

0

5

5

0

6 150

8 200

10

12

250

300

1.25

mm

Max.

Pres.

105

105

1500

1500

105

1500

1500

105

105

1500

105

105

1500

1500

1500

105

1500

1500

105

105

105

105

1500

1500

1500

105

105

105

105

1500

1500

1500

1500

1500

1200

1200

83

83

105

105

bar

End

Sep

0-0.06

0 - 1.6

0 - 1.6

0-1.6

0-1.6

0 - 1.6

0-1.6

0 - 1.6

0 - 1.6

0-1.6

0 - 1.6

0-0.13

0-3.2

0-0.13

0 - 3.2

0-0.13

0-3.2

0-0.13

0 - 3.2

0-0.13

0 - 3.2

0 - 0.13

0 - 3.2

0-0.13

0 - 3.2

0 - 0.13

0 - 3.2

0-0.13

0-3.2

0 - 0.13

0 - 3.2

0-0.06

0-0.06

0-0.06

0-0.06

0-0.06

0-0.06

0-0.06

0 - 0.06

0-0.06

in.

mm

PRODUCT'S DESCRIPTION:

The Model 77A is mainly designed for high pressure grooved piping systems, such as high salinity wastewater treatment systems, RO seawater desalination systems, landfill leachate treatment systems, and cut grooved piping systems with rated working pressure of 1500 psi (100 bar). It is supplied in strong and anti-corrosive alloy materials of 304, 316, 316L, Duplex CD3MN (2205), Super Duplex CE8MN, CE3MN (2507). Its 316 bolts and nuts have excellent anticorrosion performance and longer service life.

Α

2.087

2.362

2.362

2.756

2.835

53

60

60

70

72

3.11

79

91

3.583

4.094

104

109

125

154

152

178

192

192

216

227

281

342

399

4.291

4.921

6.063

5.984

7.008

7.559

7.559

8.504

8.937

11.063

13.465

15.709

in.

mm

Dimensions

in.

mm

C

1.732

1.732

1.732

1.732

1.732

1.732

1.772

1.772

1.772

1.772

2.047

2.047

2.047

2.047

2.047

2.047

2.047

52

52

52

52

64

65

65

2.52

2.559

2.559

45

52

52

44

44

44

44

44

44

45

45

Weight

1.28 0.58

1.47

0.67

1.47

0.67

1.67

0.76

1.67

0.76

2.55

1.16

2.93

1.33

3.37 1.53

3.56

1.62

4.4

7.33

3.33

7.37

3.35

9.22

4.19

11.55

5.25

11.55

5.25

12.78

14.99

25.14

5.8

6.8

11.4

35.2

42.84

19.47

16

lbs

kg

В

3.386

3.661

3.661

4.016

4.016

4.764

5.315

5.709

5.984

6.535

102

102

121

135

145

152

166

197

8.15

207

231

9.094

9.764

9.764

10.433

248

248

265

282

244

400

478

11.102

9.606

15.748

18.819

7.756

86

93

93

in.

mm



PRODUCT'S SPECIFICATIONS:

Housings

Type 304 Stainless steel to ASTM A351 CF8 or A743 Gr. CF8

Stainless steel

- Type 316 to ASTM A351 CF8M
- Type 316LtO ASTM A351 CF3M
- CE8MN to ASTM A890 Grade 2A
- Austenic 904L (CN2MCuN) to A351
- Duplex (CD3MN) to ASTM A890 Grade 4A
- Super duplex (CE3MN) to ASTM 890 Grade 5A
- Austenic 254SMO (CK3MCuN) to A743



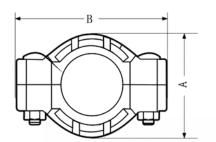
The gasket seals is C-shaped, made of standard gasket EPDM(ethylene propylene diene monomer) for cold water,hot water, dilute acid, oil-free air and multiple chemical product (-30~110°C). It is not suitable for medium like petroleum



- Type 304 stainless steel track bolts to ASTM F593
- Type 316 stainless steel track bolts to ASTM A193

Nuts:

- Type 304 stainless steel nuts to ASTM F594
- Type 316 stainless steel nuts to ASTM A194
- Silicone bronze heavy duty nuts to ASTM B98 C65100 for option



PRODUCT'S KEY FEATURE



PRODUCT'S APPLICATION



Industrial Plants







Water and Treatment Plants













Chemical and Petrochemica Plants

Marine Applications